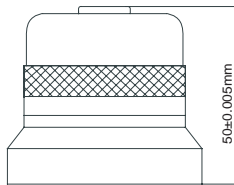




OPERATION INSTRUCTION

Electronic Zero Setter
Code 6550-50A

1. The height as follow :



2. Install battery:

- Remove the battery cover(fig.1)
- Put two LR44 or SR44 battery into battery house, the positive side of battery(+) should face out(fig.2)
- Close the battery cover(fig.3)



fig.1



fig.2



fig.3

3. The base is electrically conducted to the cutting tools through the table and chuck, the LED lights up when the cutting tool touches the anvil (fig.4). Right now, the distance between the end of cutting tool and the table is $50\pm 0.005\text{mm}$.

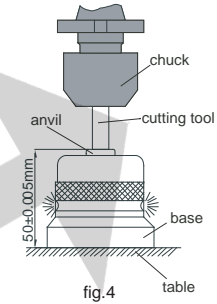


fig.4

4. Magnetic base enables zero setter to be used horizontally(fig.5). Please make the highest point of cutting edge touch the anvil.

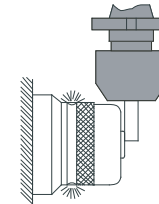


fig.5

Caution: When fastly move the cutting tool to the LED lights up, please make a slight back to the lights out, and then slowly move to the lights up, to ensure accuracy.

MN-6550-50A-E