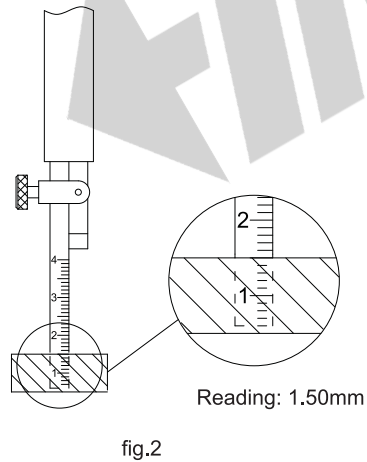
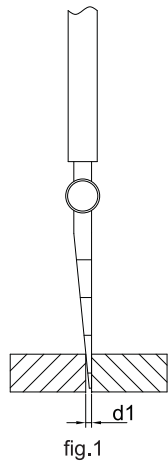


Measurement	Range	Graduation	Accuracy
Fit-up gap	0.7-4mm	0.1mm	±0.1mm
Internal misalignment	0-30mm	1mm	±0.5mm

- 1-L type measuring tip
- 2-Blade
- 3-Measuring jaws
- 4-Locking screw

**Measurement:**

1. Fit-up gap: Measure fit-up gap  $d_1$  as the following fig.1, get the reading (fig.2), the reading  $d_1=1.50\text{mm}$ .



2. Internal misalignment: Measure the internal misalignment  $d_2$  as the following fig.3, the reading  $d_2=5.0\text{mm}$ .

Note: In the measuring mode, the reticle "1" means the zero, the graduation is 1mm.

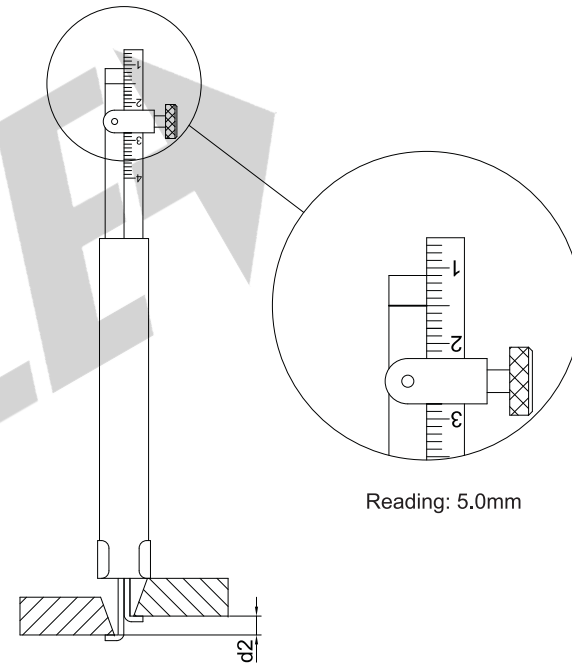


fig.3

Notice: The ruler should be perpendicular to the workpiece to ensure the accurate result.