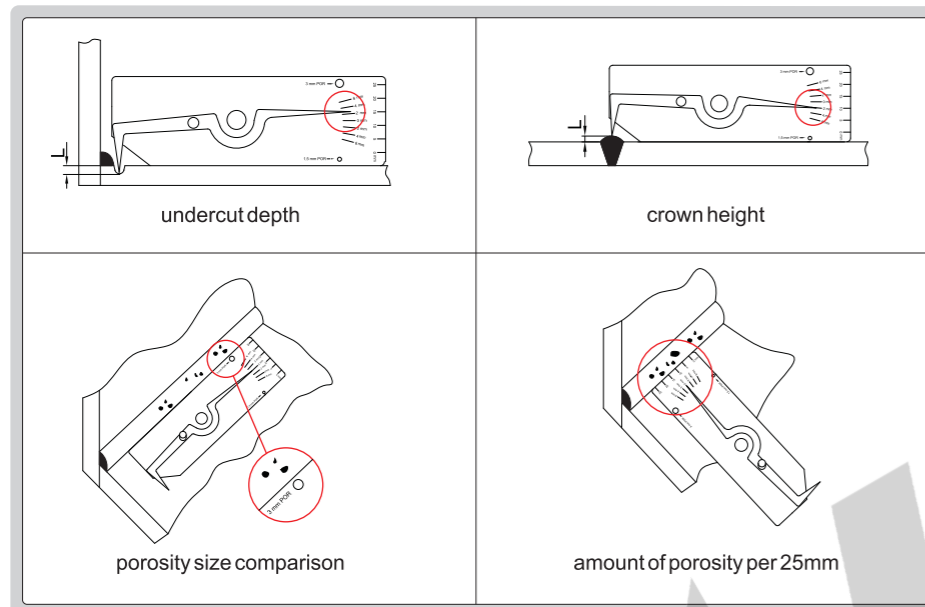




OPERATION INSTRUCTION

Welding gage
Code 4834-1



| Measurement | Range | Graduation | Accuracy |
|-----------------------------|------------|------------|----------|
| undercut depth | 0-6mm | 0.5mm | ±0.5mm |
| crown height | 0-6mm | 0.5mm | ±0.5mm |
| porosity size comparison | 1.5mm, 3mm | — | ±0.2mm |
| amount of porosity per 25mm | 25mm | 1mm | — |

MN-4834-1-C/E