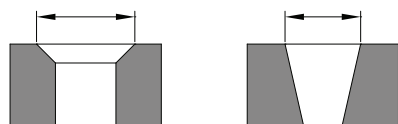
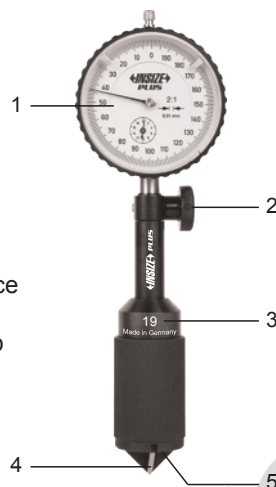


Code	Range	Graduation	Accuracy
2941-20	0.5-20.1mm	0.01mm	±0.02mm
2941-40	20-40mm	0.01mm	±0.02mm
2941-203	0.5-20.1mm	0.02mm	±0.04mm
2941-403	20-40mm	0.02mm	±0.04mm



- 1-Indicator
- 2-Locking device
- 3-Initial value
- 4-Measuring tip
- 5-Base



1. The product is used to measure end diameter of chamfer or taper holes.

2. Measurement:

- Set zero: put gage on the plate, make sure the base contact plate well (fig.1), adjust indicator to initial value (fig.1).
- Measurement: make base to contact the workpiece well, and make measuring tip to contact hole well, get the reading from indicator (fig.2), read as fig.3 and fig.4.

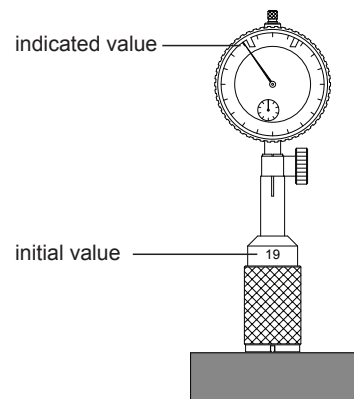


fig.1

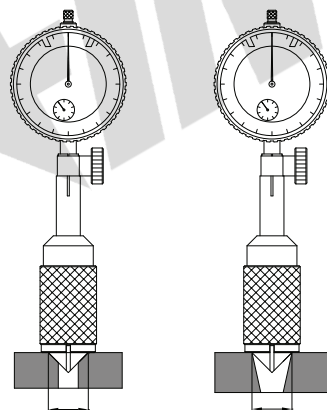


fig.2

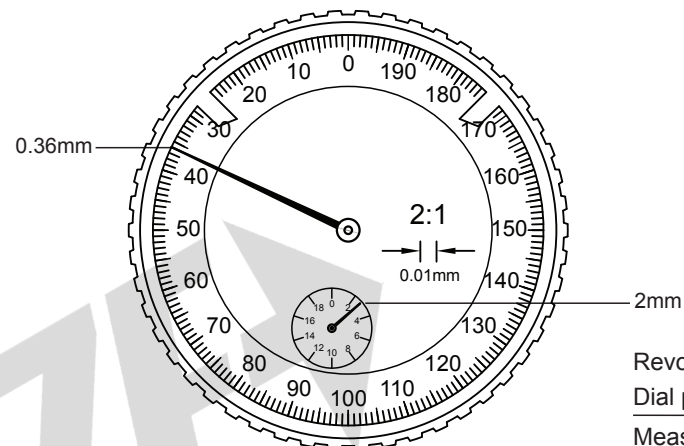


fig.3

Revolution: 2 mm
Dial plate: 0.36mm
Measurement: 2.36mm

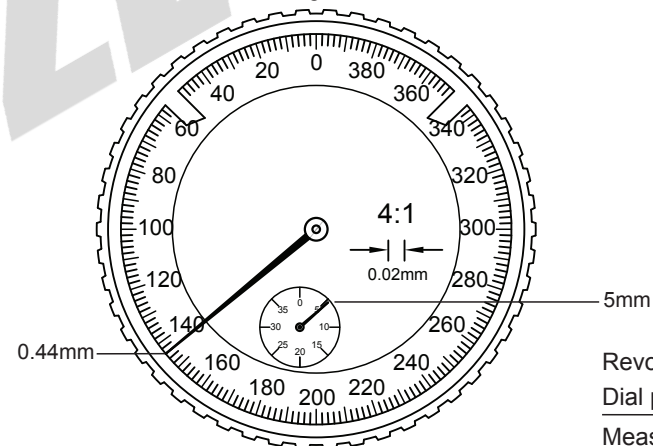


fig.4

Revolution: 5 mm
Dial plate: 0.44mm
Measurement: 5.44mm

- Notes:
- 1) Clean the workpiece and measuring face before zero setting and measurement
 - 2) Please do not crash measuring tip and measure rotating tool.
 - 3) If the workpiece is too thin, it may be easily deformed during machining, and cannot well contact with the chamfer gage. So please make sure the workpiece is flat enough to avoid measurement error.

3. Please oil measuring tip and base to prevent rust after use.

MN-2941-C/E